



Loaded with advanced features evolved throughout our extensive knowledge and experiences



#### **FULL-COLOR TOUCH-SCREEN DISPLAY**

Easy-to-navigate and intuitive interface with simple menu configurations



### **USER SELECTABLE MULTI-LANGUAGE CAPABILITY**

Selectable from English, Japanese, Chinese, Korean, German, Spanish and Portuguese.



#### **WAVEFORM MEASUREMENT DISPLAY**

Graphical display of the test pressure and measured differential pressure



#### EXTERNAL PNEUMATIC CIRCUIT

Detects blockage of select valves and exhaust valves connected to the LS-R900.

\* The effect varies depending on the conditions.



#### **AUTOMATIC SETUP FEATURE FOR EASY PROGRAMMING**

Supports initial test parameter programming by determining stage timers.



### **USB PORT FOR EASY DATA STORAGE**

Test results can be automatically copied to a USB Memory after every test, test parameters and System data backup can be stored as well.



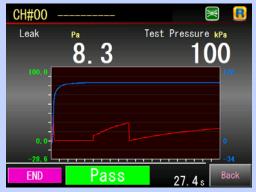
#### MASTERING FEATURE PROVIDES HIGHLY ACCURATE TEST RESULTS

Provides faster and more accurate test results by compensating for environmental drifts. Using the Mastering feature, variety of parts can share a Master Chamber as a reference.

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### Easy-to-navigate configuration with icons





Selectable Measurement Screens

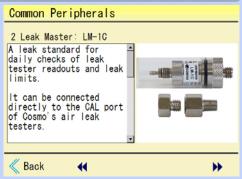
Measurement screens is selectable from 6 different screens. For four measurement screens, "Standard", "Simple", "Waveform" and "4-Channel, the items to be displayed can be customized.

### **Settings Menus**



Large numeric keyboard pops up for easy test parameter settings.

### Helpful User-Support Features



Addition to the sophisticated testing capability, LS-R900 comes with wide variety of user-support features such as Information, Troubleshooting, Calculation tools and List of common peripherals.

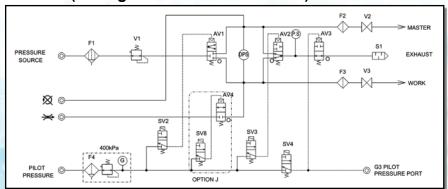
### Other Features

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	Full-color 5.7-inch LCD touch-screen		
Display	Selectable from 6 different measurement screens		
Intelligent Pneumatic Circuit	Comes with self-check features: Sensor sensitivity, Air-valve performance		
K(Ve) Setup	K(Ve) can be setup using a calibrator, Leak Master or Auto-Leak Calibrator (ALC) to convert measured pressure to a flow rate.		
Leak Limits	Two sets of leak limits: Medium/Small leaks on Work-side (UL/UL2) and Master-side (LL/LL2)		
Electro-pneumatic Regulator	For the models come with Electro-pneumatic regulator, different test pressure can be set indipendently for each channel.		
Noise Reduction (NR)	Eliminates noise by repeating the DET stage when the reading falls between DET UL and DET UL2.		
Operation manual download	Operation manual in each language can be downloaded through the USB port.		
Drift Compensation	Mastering, Auto-Drift Compensation, Compensation Limits, Number of Samples		
Self-Check	Air-operated valve performance, DPS/PS Offset、 CPU performance and others		

Sensor Protection	Air-Blow (Intelligent Pneumatic Circuit):	The pneumatic circuit is cleaned at the end of every leak test.	
	External Exhaust Valve Ready: Valve is sold separately.		
Exhaust Interference Prevention	Exhaust timing will be controlled for the cases where multiple cavities are tested simultaneously.		
Charge Hold	Tester pressurizes the tested part continuously. Used to locate leaks.		
Control I/O	Both for NPN-PNP For Phoenix Contact connector, wire connection can be done with a flat-bladed screwdriver.		
Serial Communication	RS-232C: 2 ports one each on the front and rear panels.  USB: 1 port		
Mastering Settings	Maximum Idle Time, Day of Week, Interval, Iteration, Consecutive Triggers, Mastering Limits		
Display/Messages	Error Message, Troubleshooting, I/O Monitor, Channel Title, Counter		
Quick Mounting Brackets	Tester can be mounted/removed with only two screws. Good for mounting the tester in the limited space.		

2 LS-R900-985B1-D 1610-005-BF

### ■Pneumatic Circuit (Intelligent 2 Pneumatic Circuit)



### **■**General Specifications

Differential	Resolution		0.1 Pa	
Differential Pressure Sensor	Accuracy Guaranteed Range		±1000Pa	
	Reading Accuracy		±2.5% of rdg ±1Pa 50Pa or lower: ±2Pa	
(Standard)	Sensor Proof Pressure		5 MPa	
	Test Pressure Unit		kPa, MPa (PSI, kg/cm², bar, mbar, mmHg, cmHg, inHg)	
Display Unit	Leak Unit		Pa, kPa, mL/s, mL/min, L/min, Pa·m³/s, E-3 Pa·m³/s, Pa/s, Pa/min, *Pa/s, *Pa/min (mmH <sub>2</sub> O, inH <sub>2</sub> O, mmHg, in³/min, in³/d, ft³/h)	
	K(Ve) Unit	(Leak Coefficient)	mL, L (in <sup>3</sup> , ft <sup>3</sup> )	
Leak Display		3 to 5 digits (Floating point) Sampling Rate: 10 times/s		
Leak Limit Range ±999.9 Pa				
Number of Channels 32 channels (#0 to		#31)		
Timers		Up to 999.9 s (Resolution: 0.1 s)		
Power Source		100 to 240 VAC ±10% at 50/60 Hz, 80 VA max		
Ambient Temperature		Operation Temp: 5 to 45°C Storage Temp: -20 to 60°C		
Humidity 80 %RH		80 %RH or less / n	RH or less / no dew condensation	
Mass Approx. 10 kg (Standard model)		tandard model)		

Test Pressure source	Clean air regulated to the test pressure.  The source pressure must be sufficiently higher than the test pressure.		
Pilot Pressure	Clean air regulated from 400 to 700 kPa		
Tube Diameter	Rc(PT) 1/4 (Test pressure, Pilot pressure, Work and Master ports)		
CPU	ARM9 400MHz, DRAM 128MB		
RS-232C 2 ports (DE-9 pins)	I/F fixed length ID/F fixed length	Test parameters are transmitted as well as test results.	
	T/F fixed length	Only test results are transmitted	
(== = p)	Other formats		
	Test Data	Judgment, Leak, Compensation value, Test pressure, Channel#, Timers, etc	
USB Port	Exporting test parameters	csv file	
	Test Parameter Backup/Restore System Backup/Restore, Upgrade		
Accessories	Oil mist separator and regulator (except H20 and H49), Filter regulator for Pilot pressure, Power cord, Quick mounting brackets, Control I/O connector, Inspection record, Traceability related documents, Operation manual		

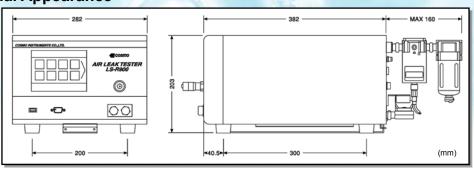
NOTE: Rgulator and power cords are not included in scope of the CE declaration.

### Model LS-R900 - 1 Pneumatic Circuit 2 Pressure Range 3 Options - 4 Power Cord

1	Pneumatic Circuit	A1: Intelligent 1 Pneumatic Circuit, A2: Intelligent 2 Pneumatic Circuit AS1: Small Volume A1 Circuit, AS01: Micro Volume Circuit, C: Secondary Pressure Circuit	
2	Pressure Range	Precision Regulator	<b>L02</b> : 5 to 20kPa, <b>L</b> : 10 to 100kPa, <b>M</b> : 50 to 800kPa, <b>V</b> : -5 to -100kPa, <b>H20</b> : 2.0MPa or lower *1, <b>H49</b> : 4.9MPa or lower *1
	, , , , , , , , , , , , , , , , , , ,	EP Regulator	LR: 10 to 95kPa, MR: 50 to 800kPa, VR: -5 to -75kPa
3	Options	J: Comes with CAL Driving Valve for Leak Master, K05: Comes with ALC-05 0.5mL, K1: Comes with ALC-1 1mL, K4: Comes with ALC-4 4mL, K10: Comes with ALC-10 10mL, B: Bypass Circuit Ready without regulator, B1: Bypass Circuit Ready with regulator D4: Differential Pressure Sensor Range: ±10kPa, PV1: Pressure/Vacuum Pressure Sensor PX2: Rechargeable Battery (CE and UL not conformed), UX3: UL conformed	
4	Power Cord	VA: 125VAC/7A Length: 3m, VE: 250VAC/10A Length: 2m (CE conformed)	

\* 1 H20 and H49 models come with no regulator.

### External Appearance



#### **Air Leak Tester Common Peripherals**

### MC Master Chamber

A standard master replacing a known good part that is robust and has excellent repeatability.

A model dedicated for Mastering feature is also available.



## LM-1C Leak Master

A leak standard for daily checks of Leak Tester readouts. This is also used for K(Ve) setup.



# QLC Quick Leak Calibrator A leak calibrator for Air Leak Testers that precisely

generates the specified volume displacement through a single operation.



**External Exhaust Valve** 

Installing it between Air Leak Tester and tested part prevents

the tester from contamination with oil and water.

This can be driven by Air Leak Testers.

### **NL** NL Select Valve

A dedicated switching valve for Air Leak Testers



### **BU** Bypass Unit

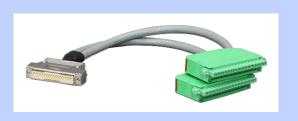
G3-ME

Using Bypass Unit for leak testing parts with a large volume can reduce the test time.



### **CX** Conversion Cable

Used for installing LS-R900 for a replacement of an older model.



## PLC PC Link Software 4

Application for Windows OS to analyze and display the data acquired from LS-R900 on a computer..



<sup>\*</sup> The contents of this catalog are as of October 2016. The specs are subject to change without notice.

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